PROPULSION CI

In the beginning

Started 2002

10 model developers

SourceSafe/Vault

Used as a network storage

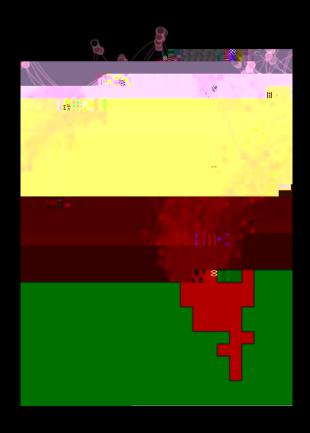
Manual starting bat files for code gen and building

History

Prior to the current engine generation, most tests done in car During the development of the current engigeigmenation, automatic unit and system tests were introduced.

Aftertreetment SW selelytdence koped tih Silpplatfebrume tn t

Software in the engine control Module



The Software in current generation ECMs is structured into around 400 modules

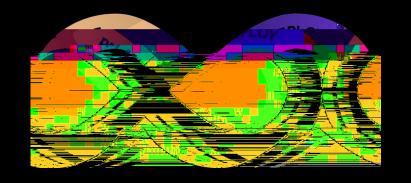
A small part of the application code is still made by the HW suppliers

CI/CD System

Ensuring the integrity is not dependent on a single individual making the right call. It is ensured by the system.

Fast Feedback, small changes often, automatic testing

Transparency, Follow your commit CI/CD system as code, using Python plugin Jenkins job builder and YAML files as pipeline configuration







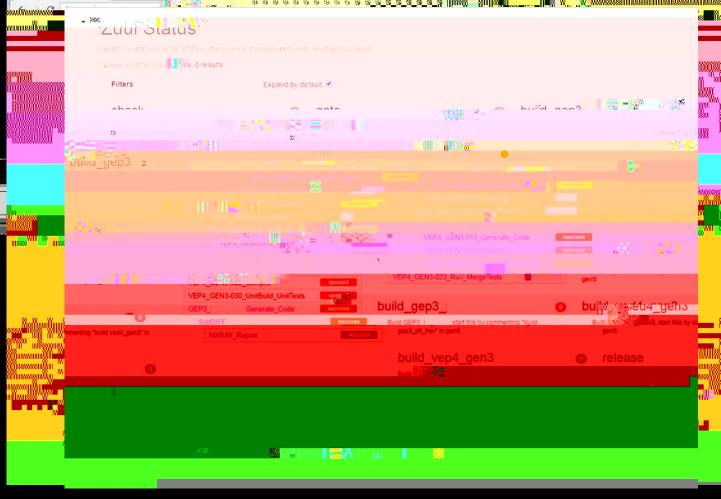




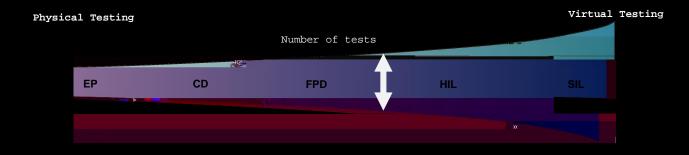


CI/CD System





SIL, the core of the CI system





Why explorative

Background

Foufas asked seniour calibration engineer:

JF: -what are the biggest problems with the air charge control system?

ANSWER: -Oscilations of the actuators during normal quite steady state conditions...

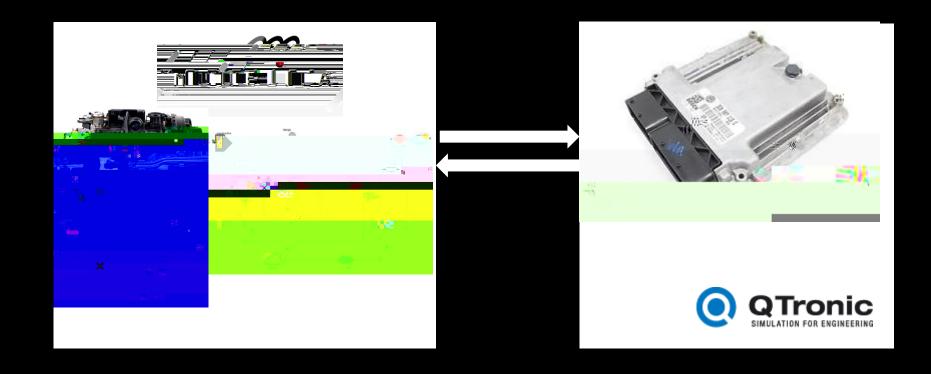
45360 km driven 9 days and 6 hours moreontinuous driving all in 5 days and 8 hours of simulation time

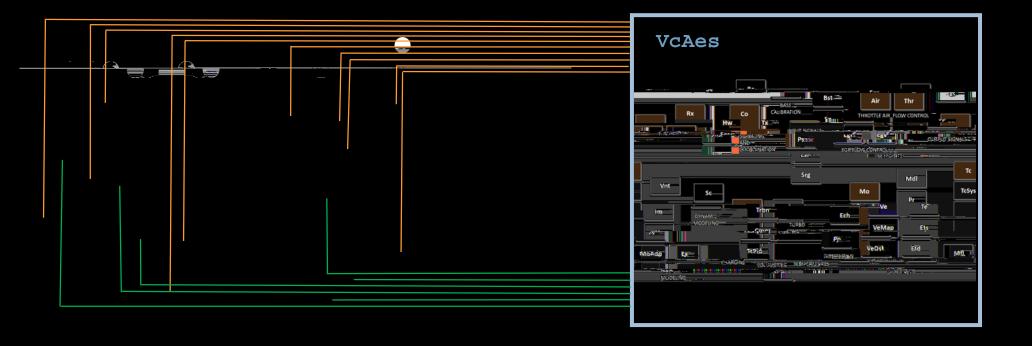
Current max is 30000kh each 24h

Maximize state coverage of Engine speed, Engine torque, Car speed, code coverage and choosen problem areas

Active intelligent search for system flaws and errors, is breach of requirements. There will be more nodes impublished problematic

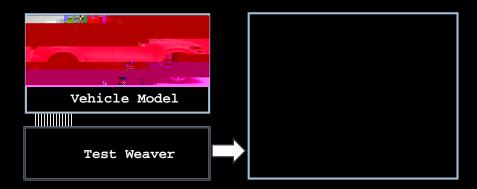
Test setup





Test setup

ECU C code

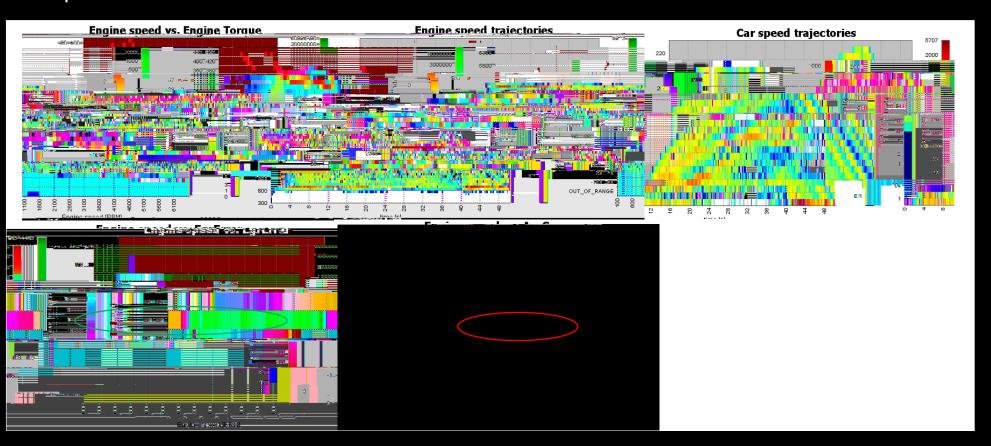


Test configuration

Oscilations are detected with a state of the art ECM algorithm

1 minute cycles, focusing on Engine Speed, Torque exploration

and Oscilations of the Intake Air Mas g1 G(A)9(i)9(r)]TJET@xQEMC /Span ≮MCID 24/Lang (svSE)>27n8/Lang

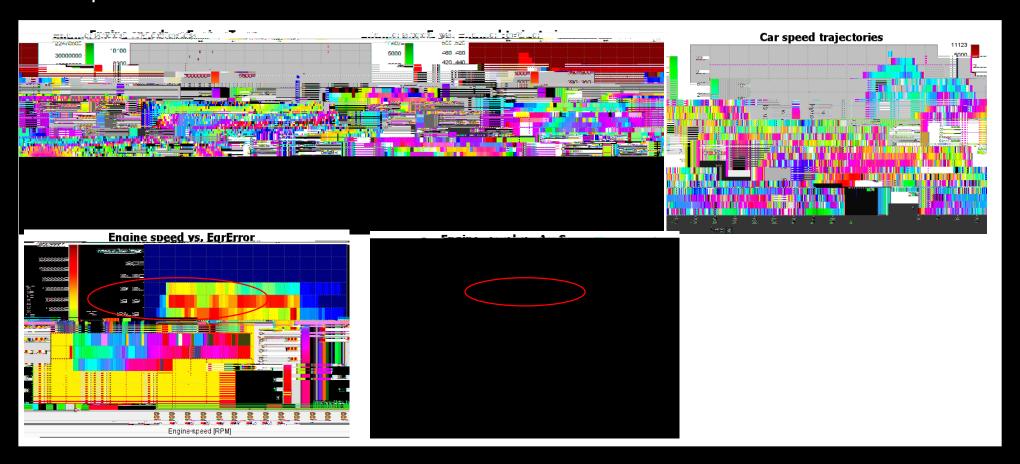


First try gave oscilating air mass in 20 cases First case identified after 8 minutes

Alarm states



surge						
Anne	MC352M	gonai	anTarana.	erec C	eta.	
22s	0.10.2		-6040		s190_6.2	
18s			-4020		s9_20.60	
4s			-201		s9_20.64	



Third test

Lifting the Software from release 40 to release 55

Fixing two SW buggs on the way...

New temperature model VcTeExh

Update plant models

23h simulation time

New oscillation problems

Control instability
During Intake Air Throttle

Boost Control more stable

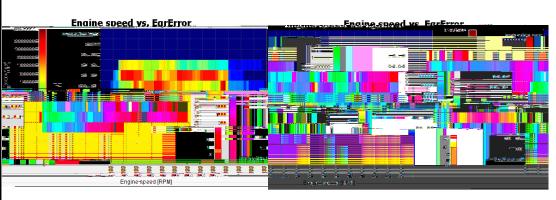
Explorative tests, timeline

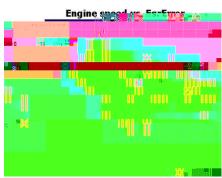
Second test

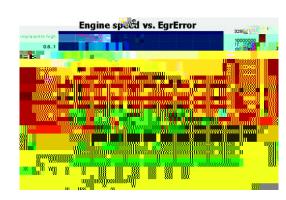
Third test

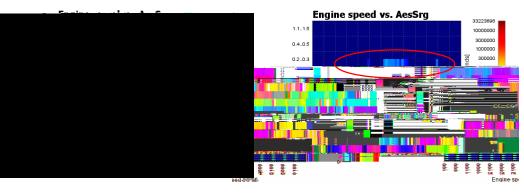
Third test

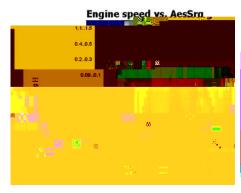
Fith test, New WCaC

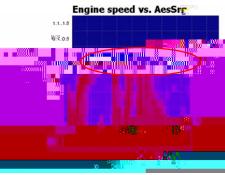












Explorative tests, Conclusions